

NON-TECHNICAL SUMMARY.

SWALLOW DORETTI MARK I.

2 LITRE SPORTS MODEL

This de-luxe two seater sports model is powered by the successful Triumph two litre engine. The body, of a pleasing aero-dynamic shape, is composed of an inner steel shell covered with aluminium, and the upholstery is carried out in hide with crash pads over the instrument panel and on top of the doors.

A special feature is the tubular chassis designed to withstand the most arduous tests of constant high speed. This, together with independent front suspension and semi-elliptic rear springs gives road holding to match the performance.

General equipment includes a heater and tonneau cover, and the car can be obtained in a range of colours with upholstery in Red, Beige, Green and Black hide, with the piping and stitching of the crash pads in contrasting colours.

Optional extras include, overdrive, wire wheels, radio and a high speed kit.

The Swallow Doretti is designed to appeal to buyers requiring a distinguished sports car providing outstanding performance, high quality finish and classic beauty of appearance with a specification in the speciality market which cannot be catered for by the mass producer.

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2 LITRE SPORTS.

Additional Technical Information.

CHASSIS DIMENSIONS.

Length.	11' 3"
Width.	4' 6"
Weight.	12 cwts. 14 lbs.

BODY DIMENSIONS.

Seat to Roof.	36"	
Width over seat at elbow.		44"
Height of seat from floor.		9"
Leg room.	48"	
Overall length.	13' 0"	
Width.	5' 1"	
Height Hood erect.	4' 3"	
Top of Screen.	4' 0 $\frac{1}{2}$ "	

ENGINE.

Piston Area.	33.5 sq. ins.	
Max b.m.e.p.	145 lbs. per sq. ins. at 3,000 r.p.m.	
B.H.P. per sq. ins. piston area.	2.69	
Peak Piston Speed	2,900 ft. per min.	
Piston area sq. ins. per ton	30.1	
Brake lining area sq. ins. per ton	133	
Top gear m.p.h. per 1,000 r.p.m.	20.1	
Top gear m.p.h. at 2,500 ft. per min. piston speed	83.5	
Litres per ton/mile dry	2660.	
Contact Breaker gap	.015"	
Valve rocker clearance	.010" Inlet .012 Exhaust.	
(Engine cold)	.013" Both for high speed.	

Swallow Coachbuilding Co. (1935) Limited,
The Airport,
Walsall,
Staffs.

SWALLOW COACHBUILDING CO. (1935) LIMITED.

THE AIRPORT, WALSALL, STAFFS.

The Swallow DORETTI -

2-Litre SPORTS CAR.

COLOURS.

This de-luxe Sports Car will be available in:
Red, Blue, Cream, White and Grey.

UPHOLSTERY.

In Red, Beige, Green or Black Hide with the
stitching and piping of the Crash Pads in
contrasting colours.

STANDARD
EQUIPMENT.

In addition to items mentioned in the specification
this will include Heater and Tonneau Cover.

PRICE.

	£777.
Plus Purchase Tax.	£324. 17. 6.
	<u>£1,101. 17. 6.</u>

OPTIONAL

Overdrive. £40. P.T. £16. 13. 4d.

EXTRAS.

Wire Wheels. £25. P.T. £10. 8. 4d.

Radio.

(Inclusive price

(from ... £42. including Tax according
to type).

(These prices only apply to EXTRAS specified
on original order.)

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SPECIAL EQUIPMENT LIST.

	<u>Fitted to New Car at Factory.</u>	<u>Purchased as Spare.</u>
Alfin Brake Drums.	£24. 0. 4. & £10. 0. 2. P.T.	-
Aluminium Sump (with Baffles).	£3. 5. 0. & £1. 7. 1. P.T.	£10. and Fitting Charges.
Luggage Grid.	£12. 15. 0. & £5. 6. 3. P.T.	£12. 15. 0. and Fitting Charge.
Quarter light panels in Hood.	£2. 5. 4. & 18/11d. P.T.	Price on application
White Wall Tyres. (Extra per set).	£5. 10. 0. & £2. 5. 10. P.T.	-
Wire Wheels. (Chrome hubs and spokes).	£42. 17. 2. & £17. 17. 2. P.T.	Price on application.
Wire Wheels. (Standard Finish)	£25. 0. 0. & £10. 8. 4. P.T.	- ditto -
Rear Wing Spats.	Price on application.	- ditto -
Wooden Steering Wheel.	£11. 15. 8. & £4. 18. 3. P.T.	- ditto -
Aero Screen.	£9. 14. 7. & £4. 1. 1. P.T.	- ditto -
Road Speed Tyres Dunlop. (Extra per set.)	£6. 15. 0. & £2. 16. 3. P.T.	- ditto -
Perspex Side Screens.	£4. 0. 0. & £1. 13. 4. P.T.	£9. 3. 10.

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